



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4021-9-PO
Job Sheet 182351



Part No: D4021-9-PO

Job Qty: ~~500 ea~~ 170 ea *PL*

Part Name: Bushing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/23/18

Job Tracking No:

Due Date: 10/11/18

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG D4021 Rev. B IPP Rev. A 18.08.22 Outsource METEC DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	500 pcs		10/11/18	0.00	0.00	Purchasing		<i>SEP 10 2018</i>
110	Packaging	500 pcs		10/11/18	0.00	0.00	Packaging2		<i>SEP 10 2018</i>
120	QC	500 pcs		10/11/18	0.00	0.00	QC6		<i>38</i>
130	Packaging	500 pcs		10/11/18	0.00	0.00	Packaging3		<i>38</i>
140	QC21-FG	500 Ea		10/11/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - Issue P/O: *040617* MANUFACTURE D4021-9 AS PER DWG Supplier: METEC Certificate of conformity is
Descriptions: required ***DART TO SUPPLY MATERIAL***

aug 23. 2018 x 170 PL

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4021-9P	Bushing	500 (1 ea)	100-Purchasing	<i>5108960</i>
M304R0.375	304 Round Bar 0.375	34 ft (.068 ea)	100-Purchasing	<i>5108967</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	D4021-9P	500	0	0
	M304R0.375	34	59	0

Part Specifications

Specifications could not be found.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Plex 8/23/18 8:44 AM dart.Lussier.Patrick

Container No: S108984



Part: D4021-9

Job No: 182351

Serial No/Batch: S108984

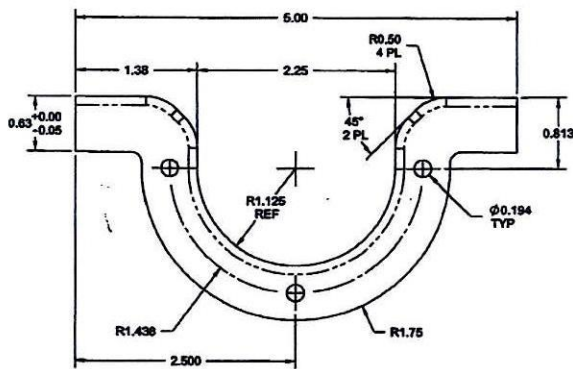
Revision: B

Inspector:

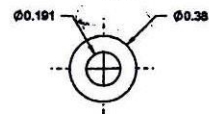
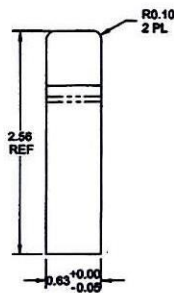
Exp Date:

Instructions:

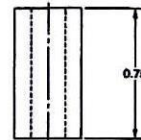
Date: 09/10/18



D4021-7 HOOP



D4021-9 BUSHING



Handwritten: 500

Handwritten: \$5.25 6.00 meter

RELEASED
2010-04-14
NR

- NOTES:**
- 1) MATERIAL: 7-304/316 STAINLESS STEEL BAR, PER ASTM A276
REF DART SPEC M304B
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: -7: 0.80 lbs
-8: 0.02 lbs

DESIGN	AJS	DART AEROSPACE LTD	
DRAWN	JPH	HAMMERSBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. B
MFG. APPR.		D4021	SHEET 3 OF 3
APPROVED		TITLE	SCALE
DE APPR.		MISC PARTS - 350 BASKET	NTS
DATE	10.04.06	COPYRIGHT © 2006 BY DART AEROSPACE LTD	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO040817**

Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040817

PO Date: 8/23/18

Due Date: 10/11/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lussier, Patrick

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Revision 1

Items													
Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
①	182351	D4021-9P			Bushing	Firmed	-	10/11/18 170 X SEP 10 2018	170 Ea	0 Ea	170 Ea	\$5.18/Ea	\$880.60
Line Item Note	Dart Supply material												
2	182364	D4016-1P			Hing Half, Base	Firmed	-	10/11/18	100 Ea	0 Ea	100 Ea	\$27.70/Ea	\$2,770.00
Line Item Note	Dart supply material												
3	182350	D4016-1P			Hing Half, Base	Firmed	-	10/11/18	100 Ea	0 Ea	100 Ea	\$27.70/Ea	\$2,770.00
Line Item Note	Dart Supply Material												
4	182349	D4016-3P			Hinge Half, Lid	Firmed	-	10/11/18	100 Ea	0 Ea	100 Ea	\$20.40/Ea	\$2,040.00
Line Item Note	Dart Supply Material												
5	182363	D4016-3P			Hinge Half, Lid	Firmed	-	10/11/18	100 Ea	0 Ea	100 Ea	\$20.40/Ea	\$2,040.00
Line Item Note	Dart Supply Material												
⑥	183005	D4021-9P			Bushing	Firmed	-	10/11/18 339 X SEP 10 2018	339 Ea	0 Ea	339 Ea	\$5.18/Ea	\$1,756.02
Grand Total:												\$12,256.62	

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9-88



Dart Aerospace Ltd.
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Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO040817

Order Notes

Procurement Quality Clauses

A005 RIGHT OF ENTRY
A008 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION SENT TO DART AEROSPACE)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 9/10/18 1:19 PM dart.Lussier.Patrick



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 24004
Shipment Date: 06-Sep-2018
Ship Via: Pick Up
Order Number: 1805
Order Date: 08-23-18

Customer Code: DART
Phone: (613) 632-9577
PO Number: PO040817
Terms: ?

----- Quantity -----							Job		
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Number</u>	DAS 38 9-89
1	500	509	0	0	EA	DART-D4021-9P Bushing, material supplied by DART		1805-01	



20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

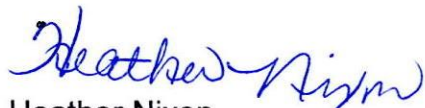
Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
339	D4021-9P	Bushing	B	S107833	Unpainted	40817
170	D4021-9P	Bushing	B	S099811	Unpainted	40817

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

DAS
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9-89

METEC Metal Technology Inc.


Heather Nixon

Vankleek Hill, September 6, 2018